

Net-Zero: The Emergence of an Ammonia Economy in Asia

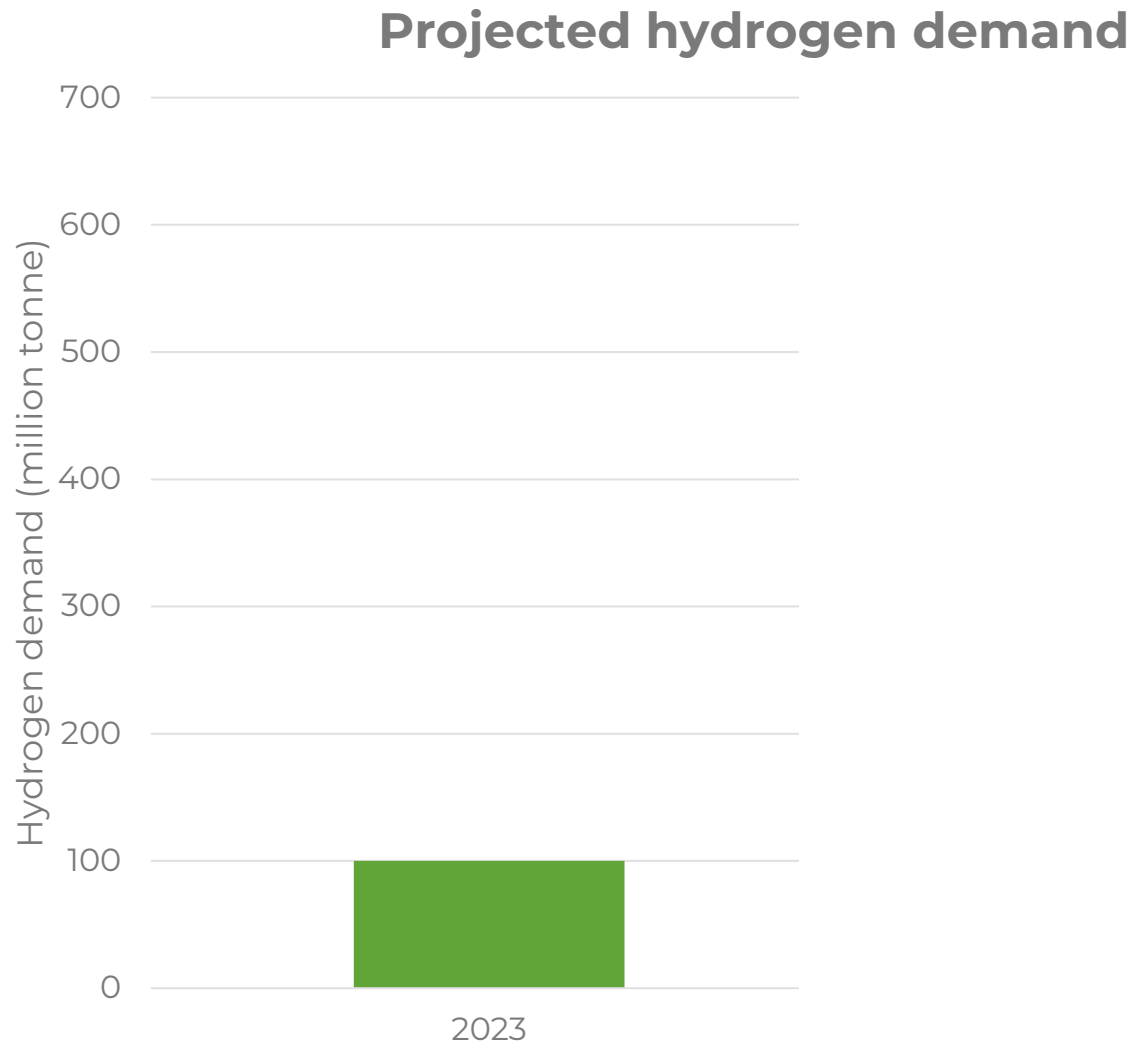


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Principal Analyst



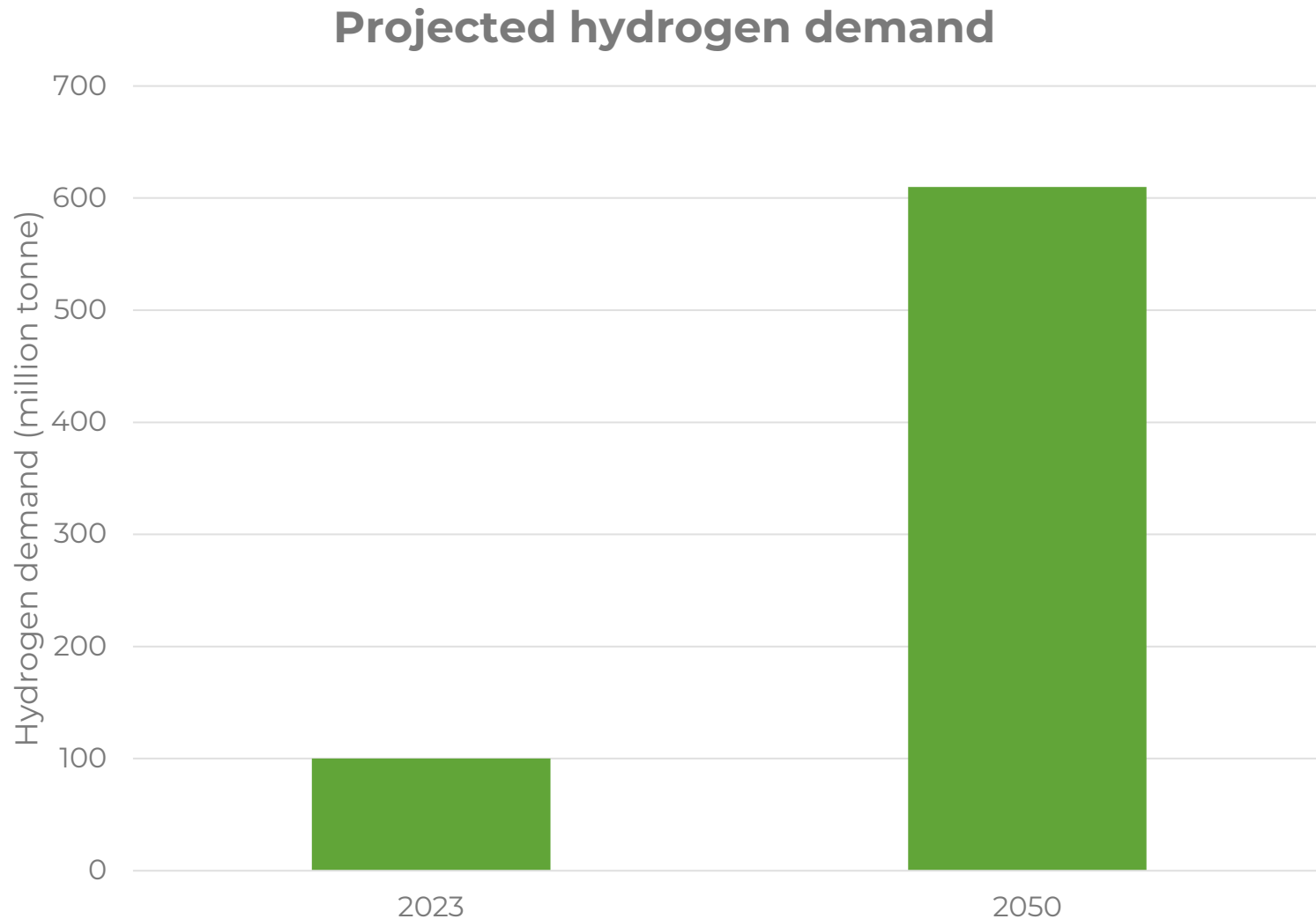
The
Deciding
Factor

In 2023, the world requires 100 Mtonne of hydrogen



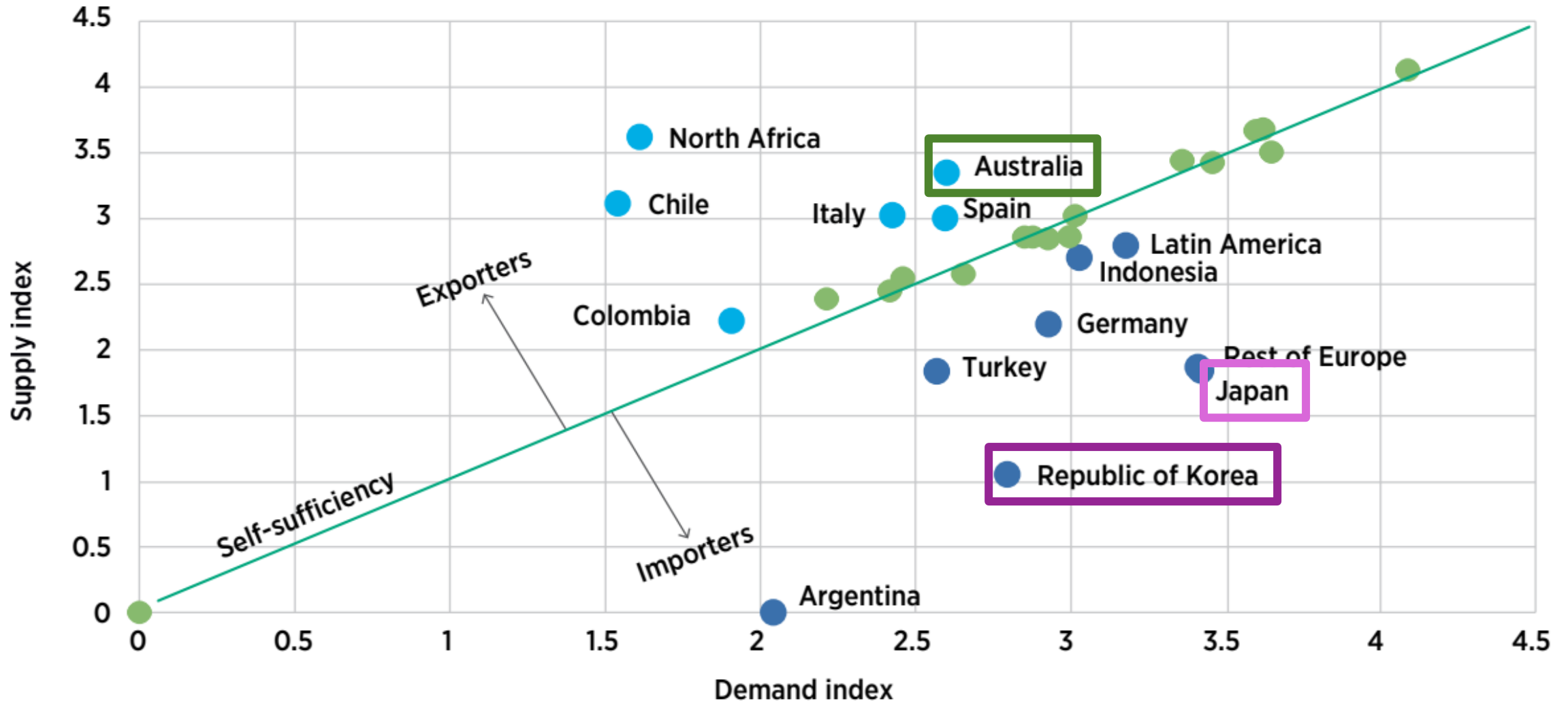
Most hydrogen today is used in oil refining and fertilizer production

By 2050, this grows to over 600 Mtonne of hydrogen



By 2050, hydrogen will be used for refining, fertilizers, steelmaking, power generation, and transportation

Not every country can be self-sufficient in their need for hydrogen





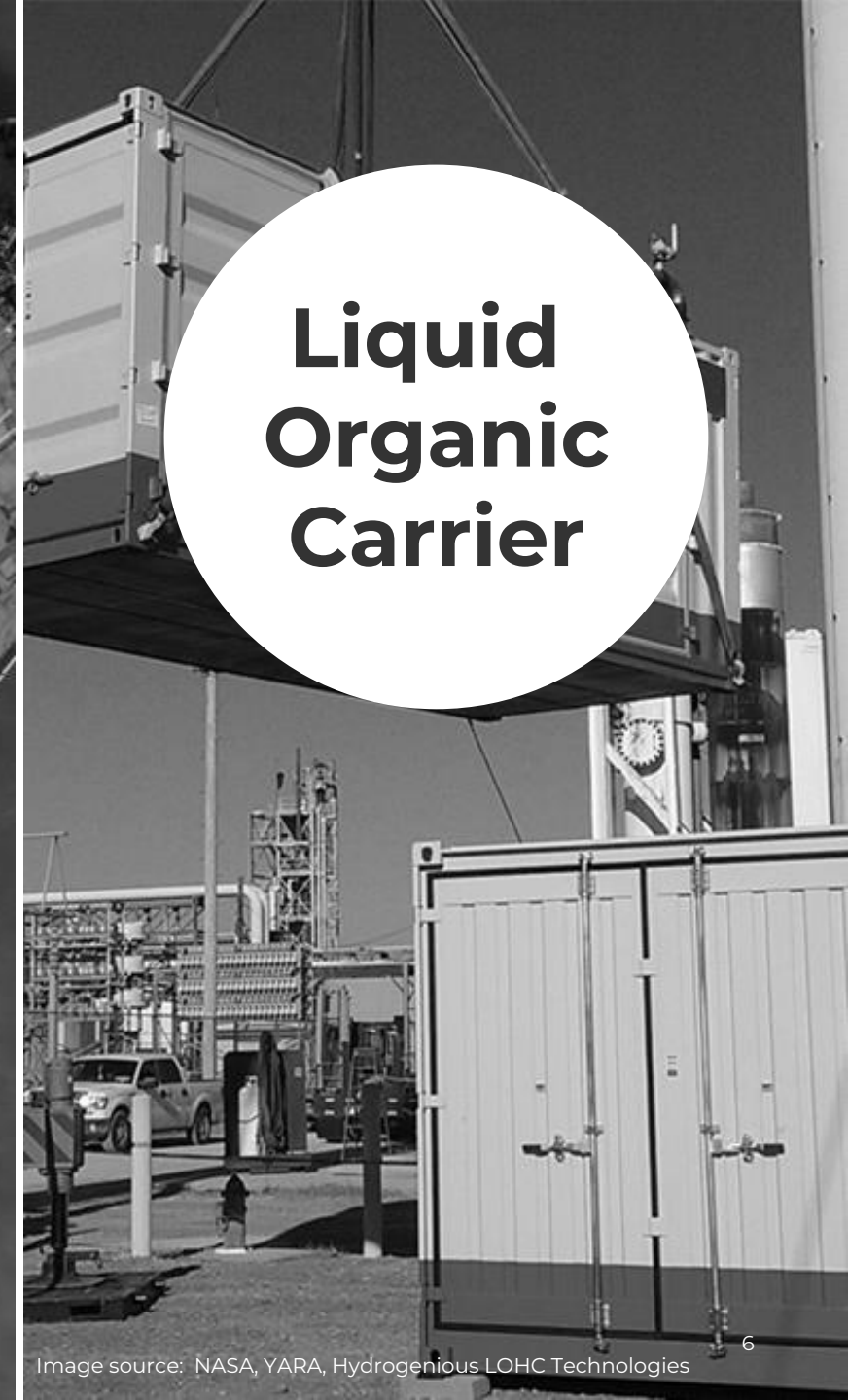
**5,000
nautical
miles**



**Liquefied
Hydrogen**



Ammonia



**Liquid
Organic
Carrier**

Liquefied hydrogen

Drivers:

- Liquefied hydrogen has a high hydrogen density of 66 kg H₂/m³ and is stored at ambient pressure.
- Liquefied hydrogen is pure hydrogen and thus doesn't have contamination risks.
- Liquefaction technology is well understood and, while not widely adopted yet, can be scaled up quickly.

Barriers:

- The low temperatures needed for liquefaction require a high amount of energy and lead to high rate of hydrogen loss through boil-off.
- Liquefied hydrogen can't utilize existing liquefied natural gas infrastructure for transport and requires specialized tankers that aren't yet commercial.



The **Hydrogen Energy Supply Chain (HESC)** joint-venture demonstrated the transport of liquefied hydrogen from Australia to Kobe, Japan, in February 2022.

The project is now looking to scale to the commercial phase of producing 225,000 tonne of hydrogen per year.



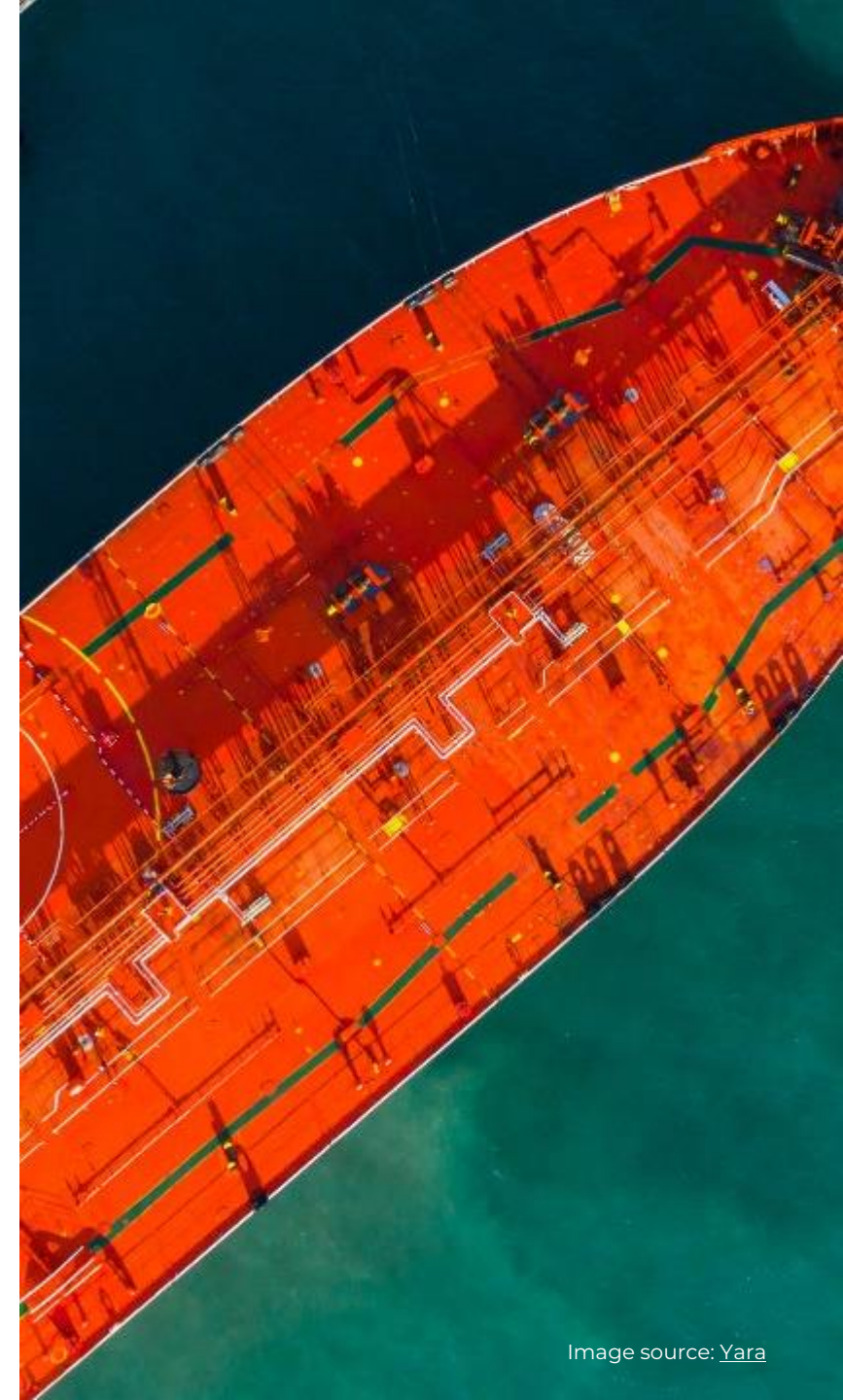
Ammonia

Drivers:

- In its liquid state, ammonia has an exceptionally high hydrogen weight fraction.
- Ammonia is a globally traded commodity chemical and thus benefits from an already mature supply chain.
- Ammonia can, in principle, be combusted directly in gas turbines, removing the need for hydrogen extraction.

Barriers:

- Ammonia is highly toxic, which limits its adoption to port-to-port use — inland distribution and consumption are unlikely.
- Hydrogen extraction from ammonia is immature, energy intensive, and can result in trace ammonia contaminants in the hydrogen product.



Korea Zinc, Hanwha Impact Corp.,
and **SK Gas** formed the Han-Ho
Hydrogen Consortium to build a 3-
GW green energy project in Australia
to produce and export ammonia to
South Korea.

Final investment decision is expected
by 2028.



Hanwha Impact

Liquid organic carrier

Drivers:

- Liquid organic hydrogen carriers (LOHCs) remain in liquid state at ambient pressure and temperature, minimizing hydrogen loss through leaks.
- LOHCs are compatible with existing hydrocarbon infrastructure and don't require new equipment.
- LOHCs have mild toxicity and flammability and can be used for inland storage and transport with minimal safety precautions.

Barriers:

- LOHCs can't be used directly and require hydrogen extraction, which is energy intensive.
- LOHCs require a concurrent scale-up of the manufacturing of the carrier material.



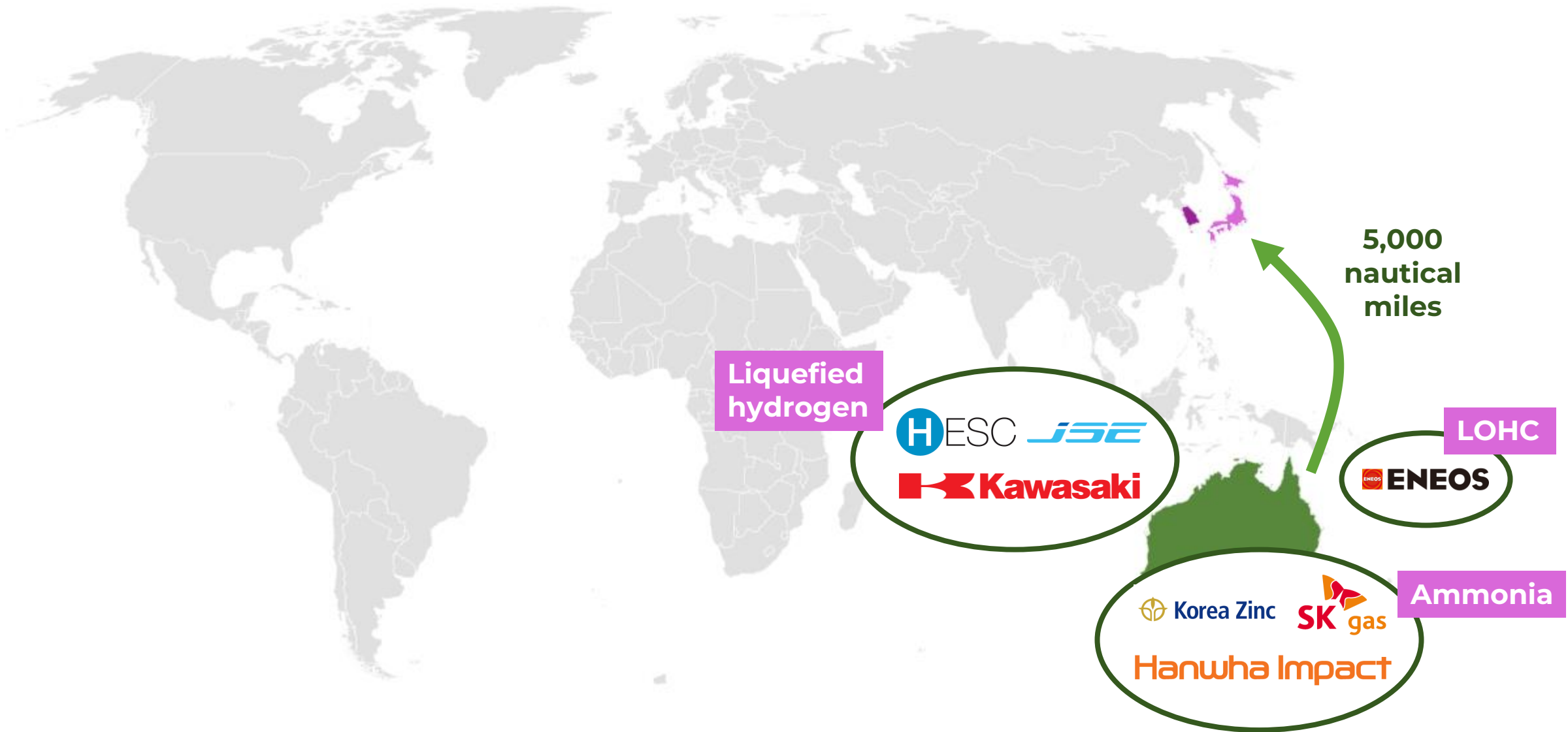
Eneos built a demo-scale LOHC plant in Brisbane, Australia, to demonstrate the use of methylcyclohexane (MCH) for transporting hydrogen to Japan.

The demonstration project will last for one year.



Image source: ENEOSi





Liquefied hydrogen

HESC JSE
Kawasaki

5,000 nautical miles

LOHC

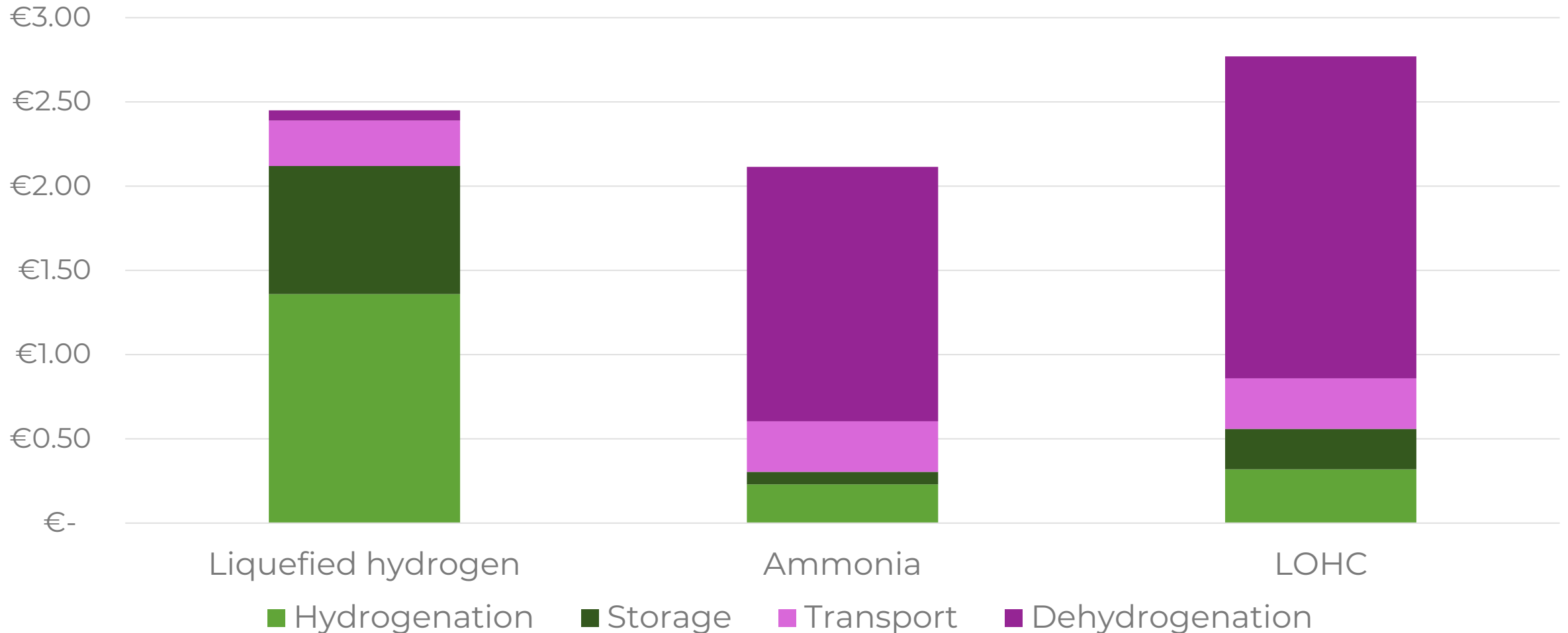
ENEOS

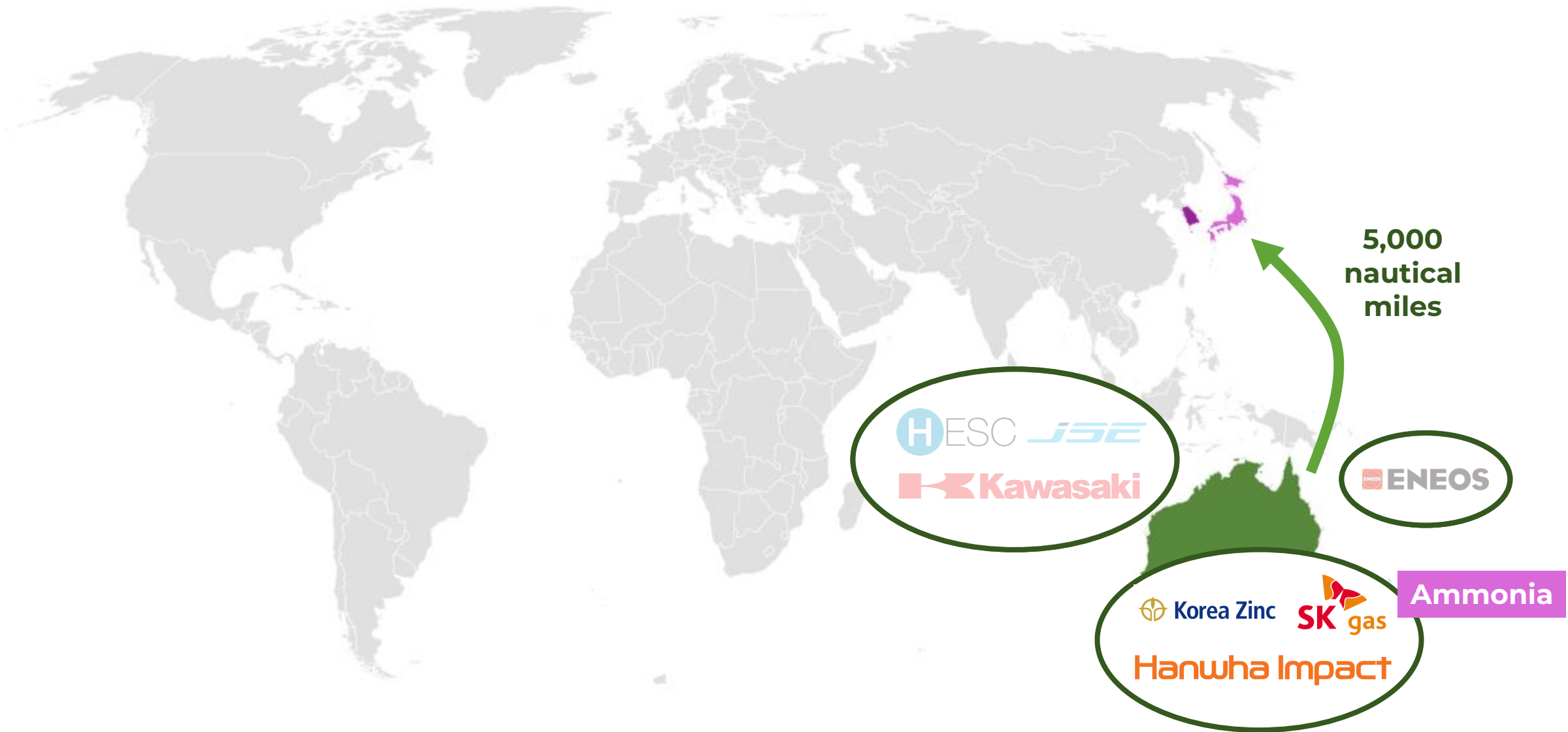
Ammonia

Korea Zinc SK gas
Hanwha Impact

International shipping of hydrogen will add USD 2.00 –USD 3.00/kg of hydrogen

Cost of transporting hydrogen via liquid & chemical carriers

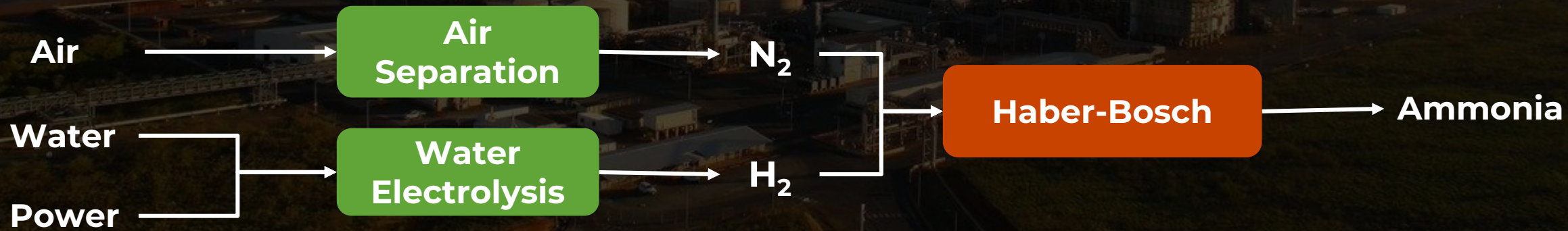
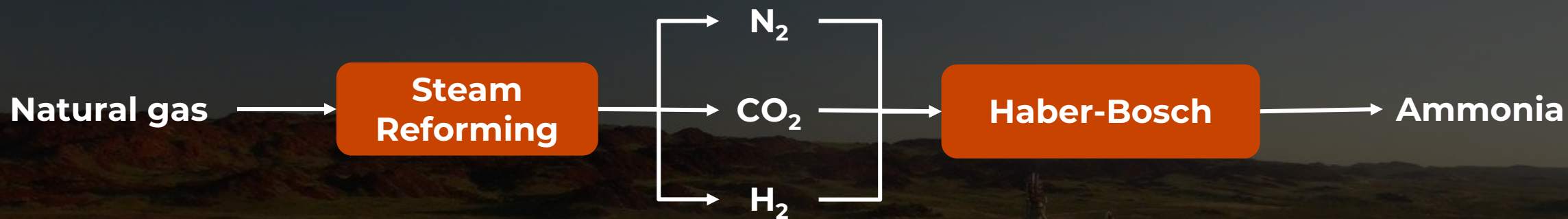







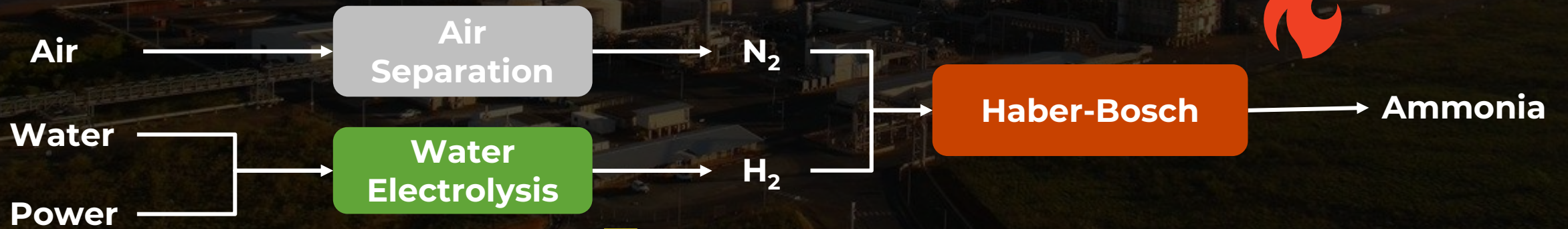
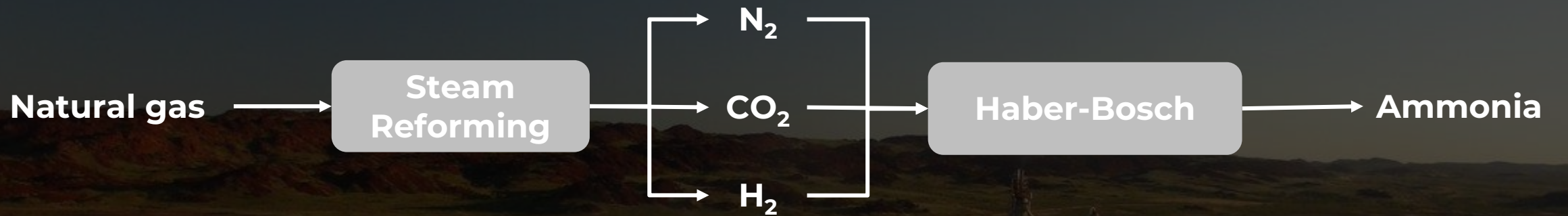
5,000
nautical
miles


 Korea Zinc  SK gas  Ammonia
 Hanwha Impact



AMMONIA GENERATION TECHNOLOGY LANDSCAPE

			TOPSOE	CLARIANT ^E
	JM			
	liquium			
				



Topsoe, Vestas

Dynamic green hydrogen production

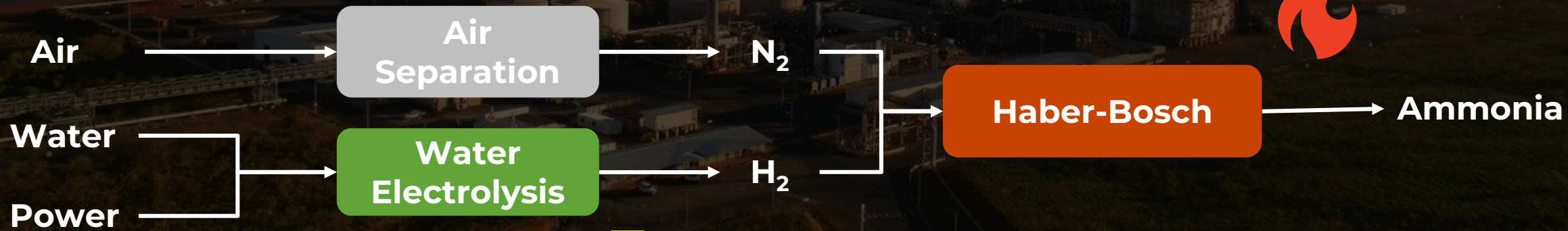
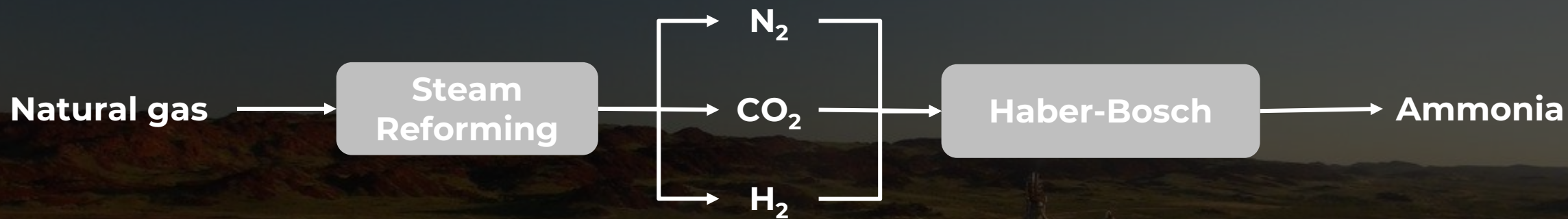
- Vestas will connect the wind turbines and solar panels directly to an electrolyzer, removing the need for energy storage.
- Topsoe will design the Haber-Bosch process to handle fluctuations in hydrogen input.
- First 10-MW demo unit expected to come online by 2023; electricity supplied by 12-MW wind turbines and 50-MW solar panels.
- Raised EUR 11 million from Danish Energy Agency in June 2021.

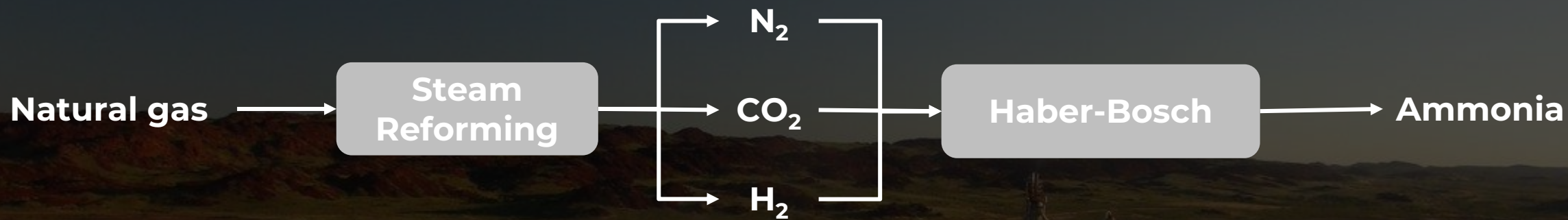


The project will overcome a key barrier in green ammonia and may serve as the blueprint for future power-to-x industrial projects combining electrochemistry with thermochemical processes.

Vestas TOPSOE







Jupiter Ionics produces ammonia by reducing nitrogen from the air and hydrogen extracted from water.

It uses a phosphonium salt in the electrolyzer.



JUPITER IONICS



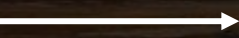
5,000
nautical
miles



An oval-shaped graphic with a green border. Inside the oval, the logos for 'Korea Zinc' (a yellow circle with a cross), 'SK gas' (the letters 'SK' in red and 'gas' in blue), and 'Hanwha Impact' (the text 'Hanwha Impact' in orange) are displayed.



Ammonia



Ammonia
cracking

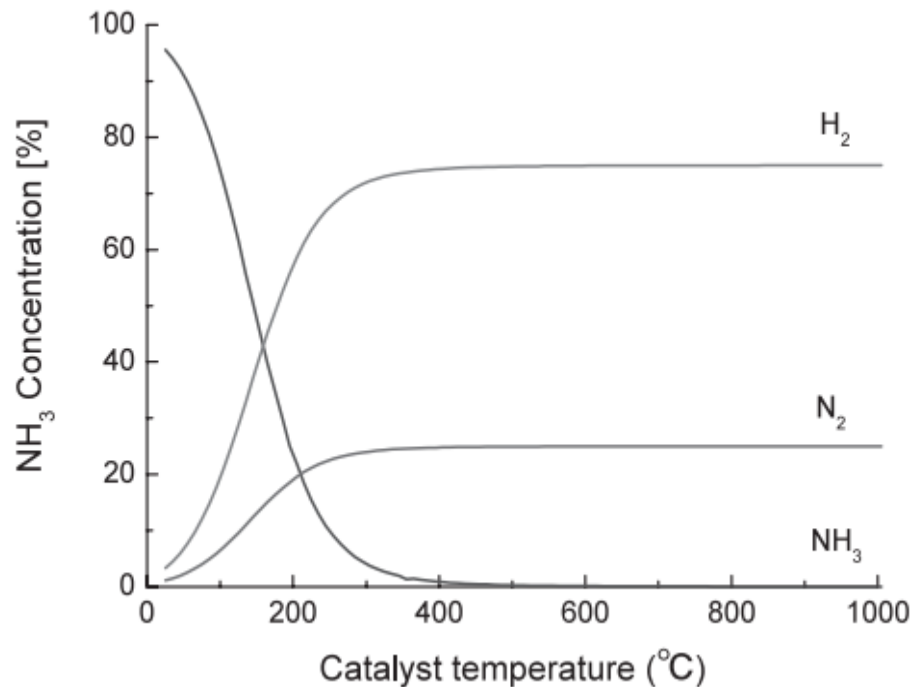


H₂

N₂

Ammonia cracking requires a catalyst and high temperatures to overcome the slow decomposition rate

Ammonia can be cracked into hydrogen using a catalyst. Without a catalyst, the decomposition reaction is too slow. Once the reaction runs, it creates a thermodynamic equilibrium composition in the gas.



Equilibrium gas composition for ammonia at atmospheric pressure (vol. %).

Designing a good ammonia decomposition system requires:

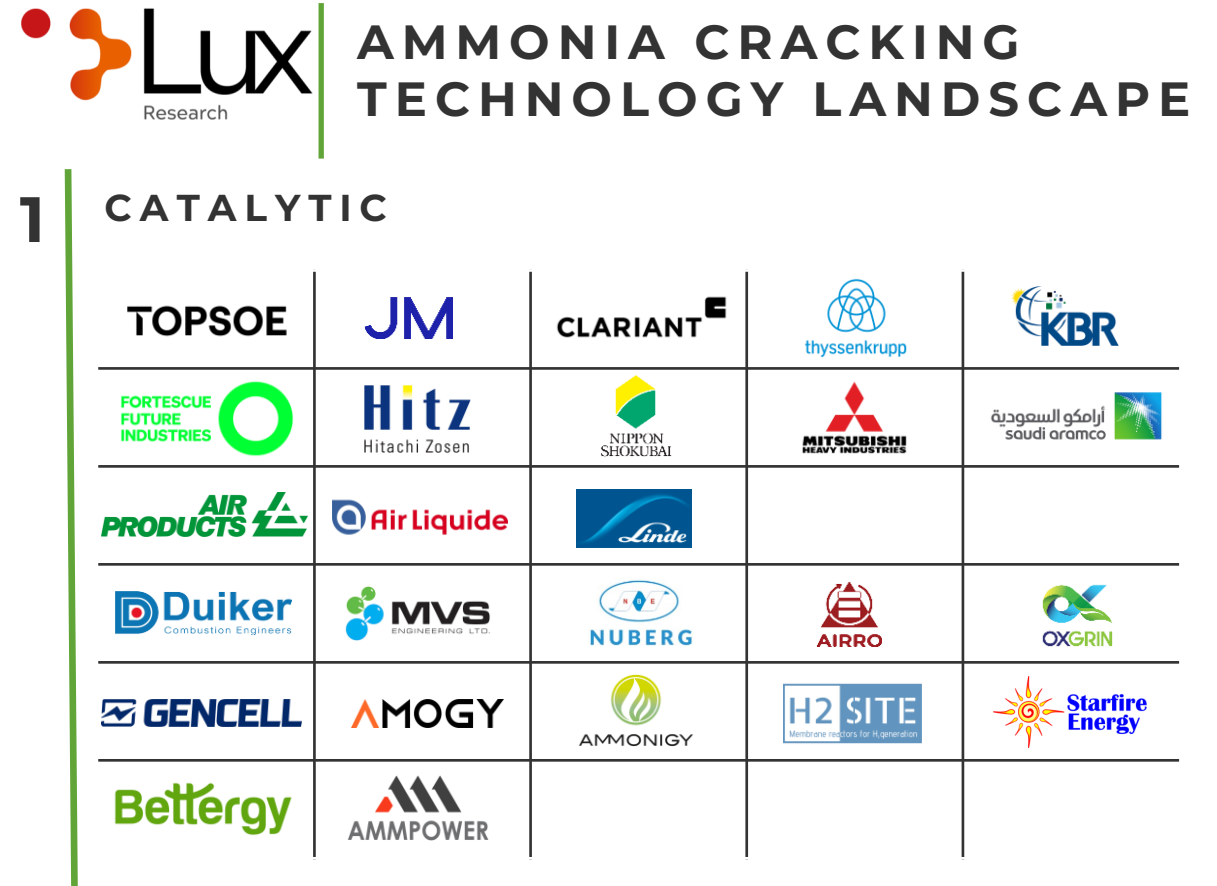
1. A cost-effective way of achieving high temperature
2. A cost-effective gas treatment to remove ammonia

The system design is a trade-off between energy costs for heating and costs of ammonia recovery.

Catalytic platforms will be the de facto technology for ammonia decomposition at industrial scale

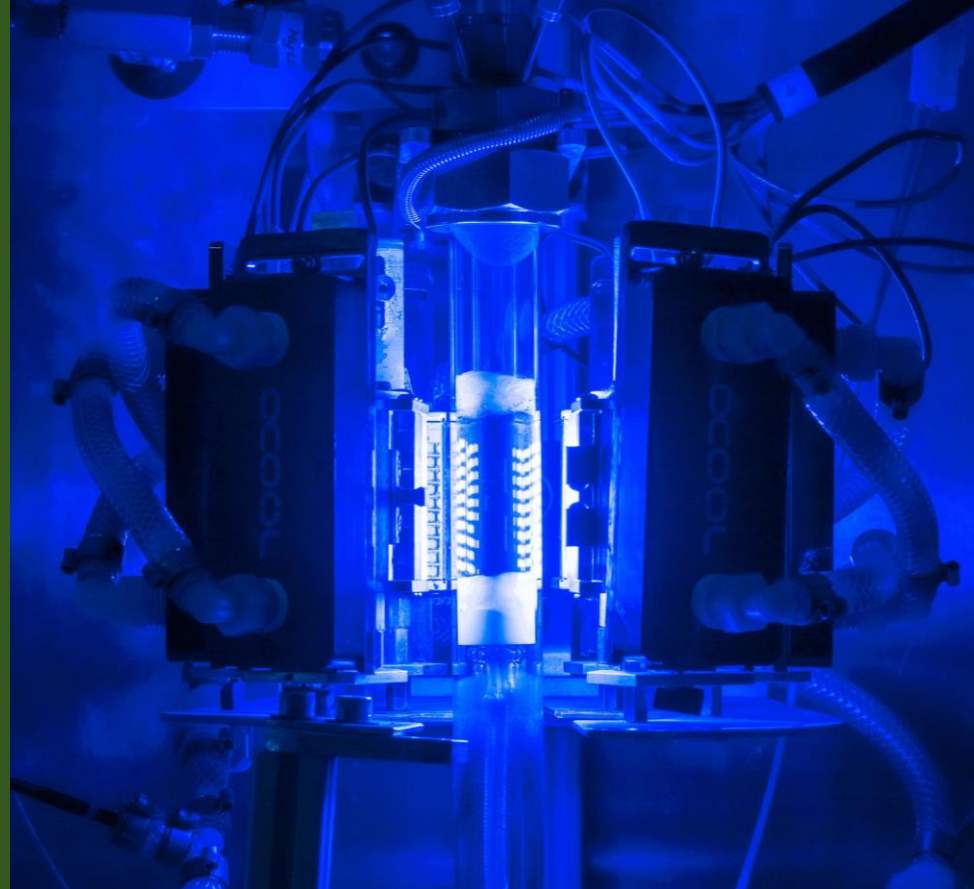
Commercial activity in ammonia decomposition is set to skyrocket in the near term. A full ammonia value chain isn't complete without decomposition, which means that increasing efforts in development and commercialization should be expected.

Competition will intensify in the near term as companies will want to establish a leadership position by being the first to deploy an industrial-scale facility.



Lotte Chemical, Sumitomo Corporation of Americas, and Syzygy Plasmonics will deploy a photocatalytic ammonia cracker at Lotte's HQ in Ulsan, South Korea.

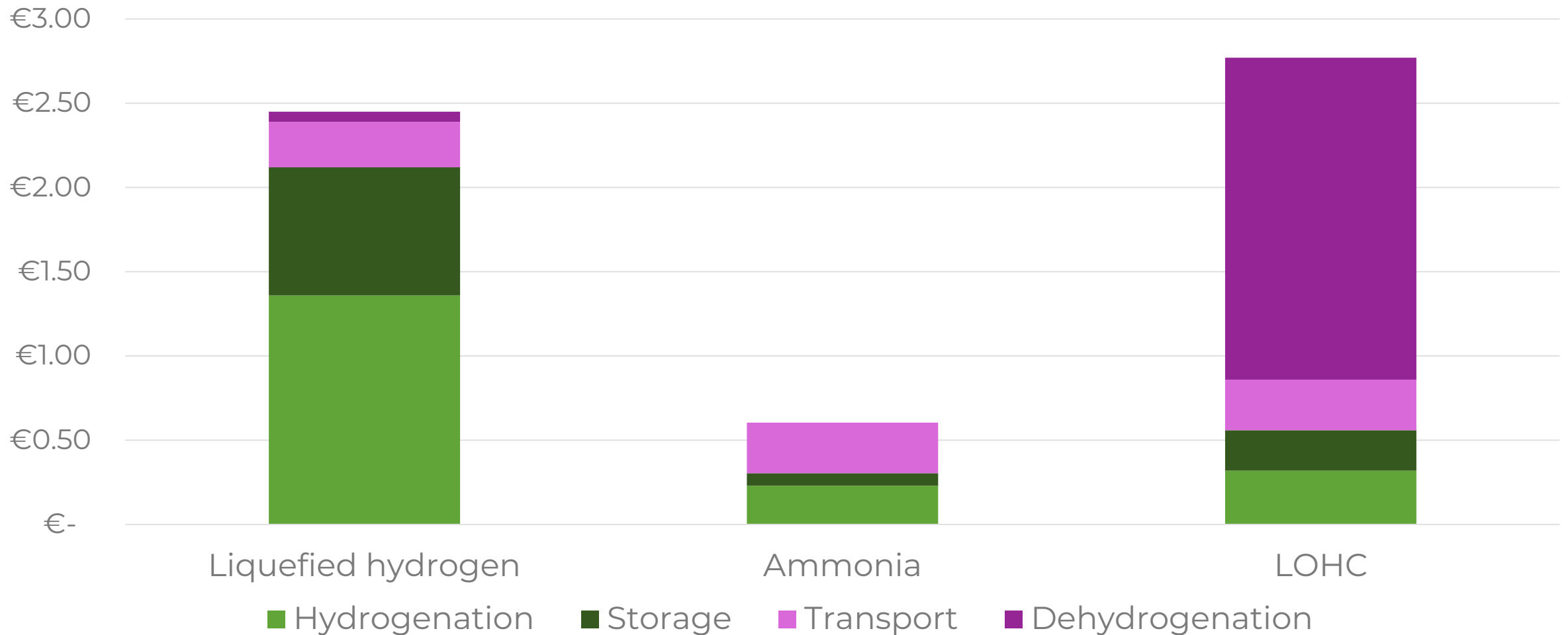
The reactor is set to come online by 2024.



 **Sumitomo Corporation of America**

You don't need to crack ammonia if you can use it directly

Cost of transporting hydrogen via liquid & chemical carriers



IHI is developing combustors to attain 100% liquid-ammonia-fueled firing in gas turbines.

It already reached 70% co-firing and aims to reach 100% by 2030.



IHI

Key Takeaways

1 | **There will be an imbalance in hydrogen within Asia**

Hydrogen will have to be traded to fill in supply gap

2 | **Ammonia will be the main carrier for hydrogen**

It's the most cost effective and easiest to implement

3 | **It all starts at the port**

The first hydrogen hubs in Asia will leverage port infrastructure

Thank you

A link of the webinar recording will be emailed within 24–48 hours.

UPCOMING WEBINARS

JUNE 8

**Net-Zero: The Emergence
of an Ammonia Economy
in Europe**



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The
Deciding
Factor